

2/10/94
loc 1302
chg loc 13X1
sts 030
Heitbrink



12/3/93
030
Docket No.: 392.1290-C/JMJ

#11/Prel.
C.
AL
2-1694

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of

Masao KAMIGUCHI et al

Group Art Unit: 1307

Serial No.: 07/930,404 (parent) *PS*

Examiner: J. Heitbrink

Filed: November 18, 1993
September 14, 1992 (parent)

For: PRESSURE WAVEFORM SETTING METHOD
FOR INJECTION PRESSURE CONTROL
AND AN INJECTION MOLDING MACHINE

PRELIMINARY AMENDMENT

Honorable Commissioner of
Patents & Trademarks
Washington, D.C. 20231

Sir:

The following amendments and remarks are respectfully
submitted.

IN THE CLAIMS:

Please **AMEND** the claims as follows.

Sub D
1. (TWICE AMENDED) A pressure waveform setting method for
injection pressure control of a resin, comprising the steps of:
adjusting [a] at least one molding condition for
injection pressure control of the resin, to generate [an] at
least one adjusted molding condition;
performing injection pressure control of the resin,
based on the at least one adjusted molding condition;
detecting a pressure acting on a resin during an
injection/dwell stage of the injection pressure control [when a
conforming molded article is obtained as] to generate an
injection pressure waveform based on a function of time[, using
the adjusted molding condition]; and